### (19) World Intellectual Property Organization

International Bureau





## (43) International Publication Date 24 February 2005 (24.02.2005)

**PCT** 

# (10) International Publication Number WO 2005/017254 A1

(51) International Patent Classification<sup>7</sup>: D21F 1/00

(21) International Application Number:

PCT/EP2004/051794

(22) International Filing Date: 13 August 2004 (13.08.2004)

(25) Filing Language:

English

(26) Publication Language:

English

(**30**) **Priority Data:** 60/494,875

13 August 2003 (13.08.2003) US

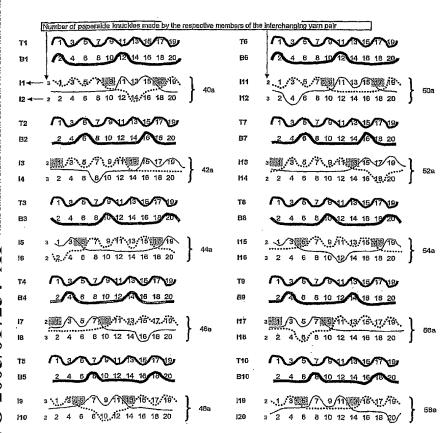
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- (81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.
- (84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI,

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(54) Title: FABRICS EMPLOYING BINDER/TOP INTERCHANGING YARN PAIRS



(57) Abstract: Multi-layer forming fabric having a paper side warp layer (1, 3, 5...) and a machine side warp layer (2, 4, 6,...), the fabric comprising at least one set of paper side wefts (Tx), at least one set of machine side wefts (Bx) and at least one pair of interchanging weft yarns (11, 12, 13, 14...), the members of each interchanging weft pair together forming one continuous weft path on the paper side wherein all of said interchanging weft pair members interweaving with at least one paper side warp and in at least interchanging weft pair one one of the members (binder member) interweaving with at least one machine side warp and with at least one paper side warp yarn and the other member (top member) interweaving only with at least one paper side warp yarn.

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FR, GB, GR, HU, IE, IT, LU, MC, NL, PL, PT, RO, SE, SI, SK, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

#### Declaration under Rule 4.17:

— of inventorship (Rule 4.17(iv)) for US only

#### Published:

with international search report

 before the expiration of the time limit for amending the claims and to be republished in the event of receipt of amendments

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